

Date: Monday, 19/01/2009 2:05:44 PM
 User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: DOUBLER		
Job Number	: 44889					
Estimate Number	: 10227					
P.O. Number	:			Part Number	: D2151	
This Issue	: 19/01/2009		S.O. No. :	Drawing Number	: D2151 REV B	
Prsh Rev.	: NC			Project Number	: N/A	
First Issue	: / /		Type :	Drawing Revision	: B	
Previous Run	: 36844			Material	:	
Written By	:			Due Date	: 10/02/2009	
Checked & Approved By	: JLD 09.01.20			Qty:	40 Um: Each	
Comment	: Est C 00.10.23 Re-format (mpp 2101) EC Est Rev:D 06-04-28 Manufactured on Water Jet JLM Est Rev:E 06-11-24 As per Rev B JLM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M2024T3S040	2024-T3 .040 sheet	
		Comment: Qty.: 0.0368 sf(s)/Unit Total : 1.4700 sf(s) Material: 2024-T3 (QQ-A-250/4) 0.040" thick (M2024T3S.040)	Batch: <u>107572</u> HB 9-2-17
2.0	WATER JET	FLOW WATER JET	
		Comment: FLOW WATER JET 1-Cut as per Dwg D2151 Dwg Rev: <u>B</u> . Prog Rev: <u>B</u>	HB 9-2-17 01/02/17
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	HB 9-2-17
4.0	QC8	SECOND CHECK	
		Comment: SECOND CHECK	 J09-02-18 (45) counted!
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
		Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr <u>N/A</u>	

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Job Number: 44889		Part Number: D2151
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Seq. #:	Machine Or Operation:	Description :
6.0	HAND FINISHING1 	HAND FINISHING RESOURCE #1 Comment: HAND FINISHING RESOURCE #1 Chemical Conversion Coat as per QSI 005 4.1 <i>FL 09-02-18 45</i>
7.0	POWDER COATING 	POWDER COATING Comment: POWDER COATING Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3 <i>1109996 09-02-18 45</i>
8.0	QC3 	INSPECT POWDER COAT/CHEMICAL CONVERSION Comment: INSPECT POWDER COAT <i>FL 09/02/18 45</i>
9.0	PACKAGING 1 	PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>1/9/18 45</i>
10.0	QC21 	FINAL INSPECTION/W/O RELEASE Comment: FINAL INSPECTION/W/O RELEASE <i>09/02/00 45</i>
Job Completion		 <i>MF 09-02-19</i>

DART AEROSPACE LTD	Work Order:	W4889
Description: Packer	Part Number:	D2151
Inspection Dwg: D2151	Rev: B	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

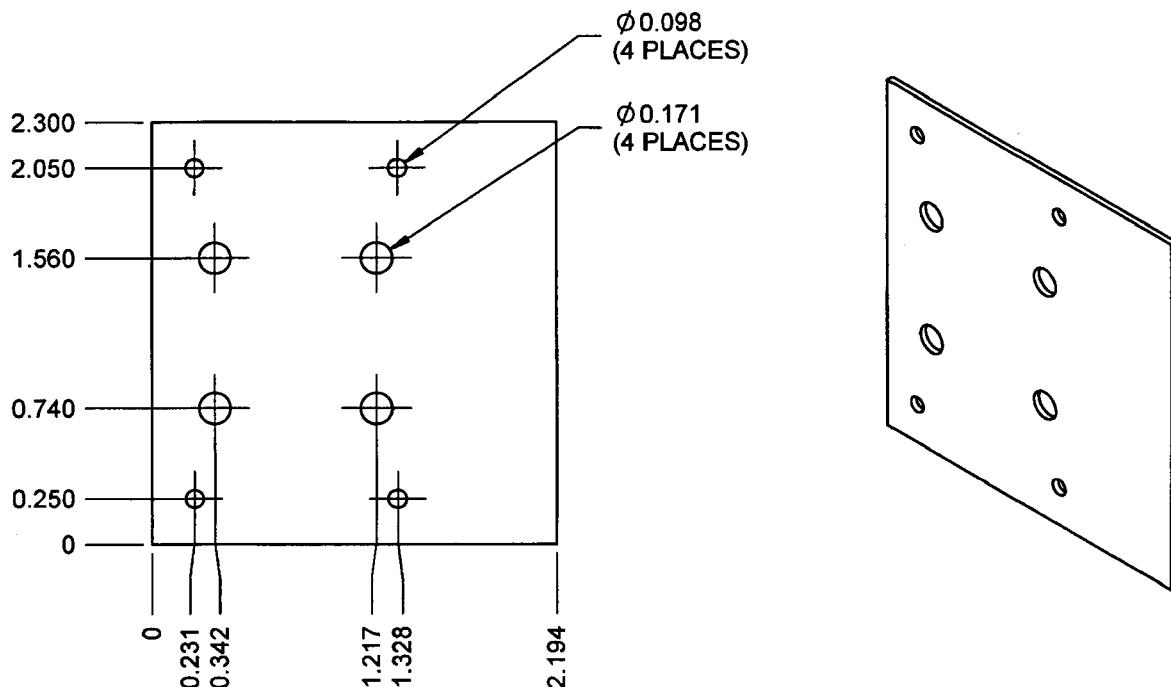
X First Article Prototype

Measured by:	<u>PB</u>	Audited by:	<u>/</u>	Prototype Approval:	N/A
Date:	9-2-17	Date:	08-02-18	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.08.12	New Issue	KJ/JLM	
B	06.11.24	Dwg Revision revised	KJ/JLM	E

DART

DESIGN BW	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED <i>CE</i>	APPROVED <i>MM</i>	DRAWING NO. D2151
DATE 06.10.13	TITLE PACKER	REV. B SHEET 1 OF 1 SCALE 1:1
REV A	DATE 95.05.01	DESCRIPTION NEW ISSUE
REV B	DATE 06.10.13	DESCRIPTION UPDATE DRAWING

RELEASED06.11.20 *[Signature]***D2151 PACKER****SHOP COPY**

RETURN TO

ENGINEERING

UNCONTROLLED COPY

SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

NOTES:

- 1) MATERIAL: ALUMINUM 2024-T3 SHEET 0.040 THICK PER QQ-A-250/4 OR AMS 4037 (REF DART SPEC M2024T3S.040)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE GLOSS (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP CORNERS TO 0.010 MAX
- 6) IDENTIFY WITH DART P/N "D2151" USING FINE POINT PERMANENT INK MARKER

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